

Chipbreaker Selection

Inserts

C

D

R

S

T

V

W

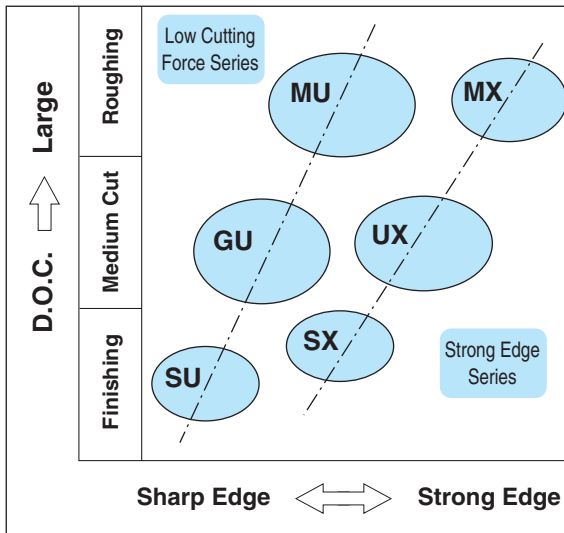
Solid CBN
Ceramic

Negative Type
Positive Type

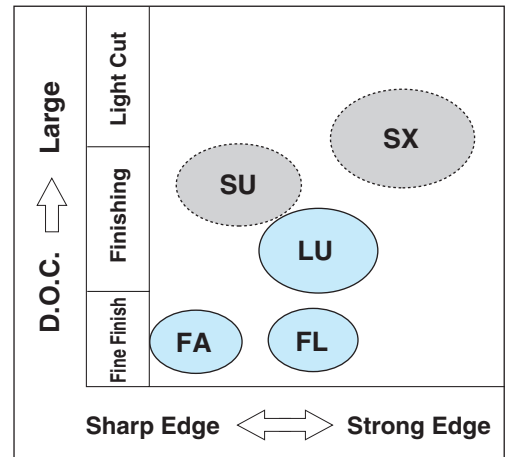
GU Type (Ex.)



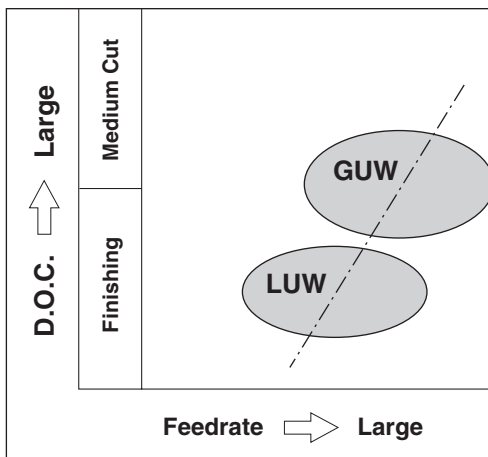
1 Main Chipbreaker for Steel



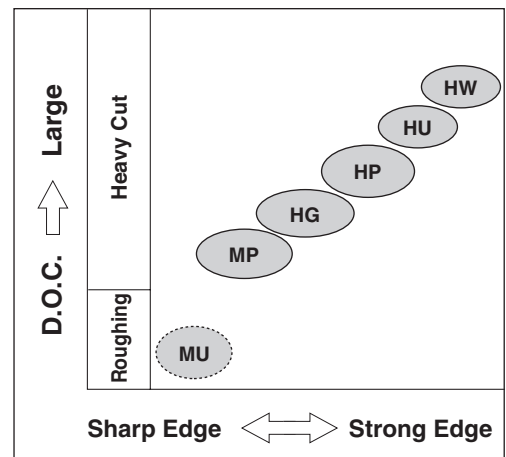
2 Sub-Chipbreaker for Finishing



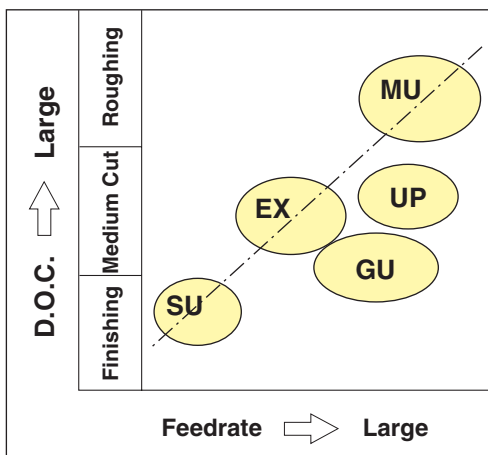
3 Wiper Insert (High Efficiency)



4 Heavy Cutting



5 Stainless Steel, Exotic Alloy



6 Cast Iron

