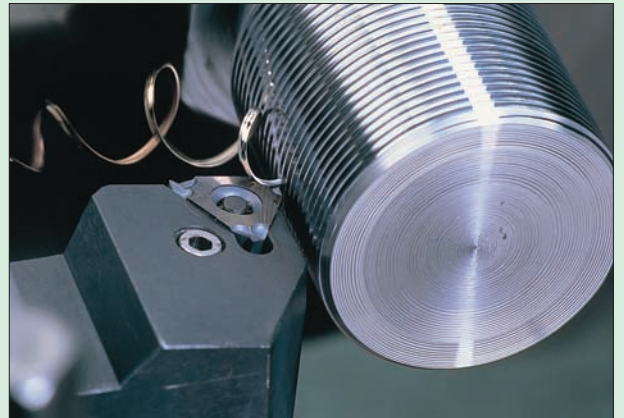


Threading Holders

E41 ~ E49



Threading Holders

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Threading Process Guide

■ Wiper Insert

Application	Cat. No.	Pitch	Depth-of-cut	No. of Passes	1	2	3	4	5	6	7	8	9	10	11	12	13	14	
60° ISO Metric Thread	External	TME100R	1.00mm	0.68	5	0.20	0.16	0.14	0.11	0.07									
		TME125R	1.25	0.82	6	0.20	0.18	0.15	0.12	0.11	0.07								
		TME150R	1.50	0.96	7	0.22	0.18	0.14	0.13	0.12	0.10	0.07							
		TME175R	1.75	1.12	8	0.22	0.19	0.16	0.14	0.13	0.12	0.09	0.07						
		TME200R	2.00	1.25	8	0.25	0.21	0.18	0.16	0.15	0.13	0.10	0.07						
		TME250R	2.50	1.55	10	0.27	0.24	0.20	0.18	0.16	0.13	0.11	0.10	0.09	0.07				
		TME300R	3.00	1.85	12	0.28	0.25	0.20	0.19	0.17	0.15	0.13	0.12	0.10	0.10	0.09	0.07		
	TME350R	3.50	2.25	13	0.30	0.27	0.24	0.22	0.20	0.18	0.16	0.15	0.14	0.12	0.11	0.09	0.07		
	TME400R	4.00	2.57	14	0.35	0.32	0.29	0.26	0.23	0.20	0.17	0.15	0.14	0.12	0.10	0.09	0.08	0.07	
	Internal	TMI100R	1.00mm	0.63	5	0.18	0.16	0.12	0.10	0.07									
		TMI125R	1.25	0.77	6	0.18	0.16	0.14	0.12	0.10	0.07								
		TMI150R	1.50	0.90	7	0.20	0.16	0.14	0.13	0.11	0.09	0.07							
		TMI175R	1.75	1.03	8	0.20	0.18	0.15	0.14	0.11	0.10	0.08	0.07						
		TMI200R	2.00	1.18	8	0.22	0.19	0.17	0.15	0.14	0.13	0.11	0.07						
TMI250R		2.50	1.44	10	0.25	0.22	0.19	0.16	0.14	0.12	0.10	0.10	0.09	0.07					
TMI300R		3.00	1.70	12	0.27	0.24	0.20	0.17	0.14	0.12	0.12	0.10	0.10	0.09	0.08	0.07			
60° Unified Thread	External	TUE24R	24/TPI	0.72	5	0.20	0.18	0.15	0.12	0.07									
		TUE20R	20	0.85	6	0.21	0.18	0.16	0.13	0.10	0.07								
		TUE18R	18	0.95	6	0.22	0.20	0.18	0.16	0.12	0.07								
		TUE16R	16	1.05	7	0.22	0.20	0.17	0.15	0.13	0.11	0.07							
		TUE14R	14	1.20	8	0.22	0.20	0.18	0.16	0.14	0.12	0.11	0.07						
		TUE12R	12	1.38	9	0.25	0.22	0.19	0.17	0.15	0.13	0.11	0.09	0.07					
		TUE08R	8	2.05	12	0.28	0.25	0.23	0.21	0.19	0.17	0.15	0.14	0.13	0.12	0.11	0.07		
55° Pipe Thread	External	TPE28R	28/TPI	0.62	5	0.18	0.15	0.13	0.10	0.06									
		TPE19R	19	0.90	6	0.22	0.20	0.17	0.15	0.11	0.07								
		TPE14R	14	1.19	7	0.22	0.20	0.17	0.15	0.13	0.10	0.07							
		TPE11R	11	1.50	9	0.25	0.22	0.21	0.19	0.17	0.15	0.13	0.11	0.07					

※ When pitch becomes smaller, decrease the cutting speed. In case of non wiper insert for internal threading, passing sequence should be increased.

■ Recommended Cutting Speeds

(Units: m / min)

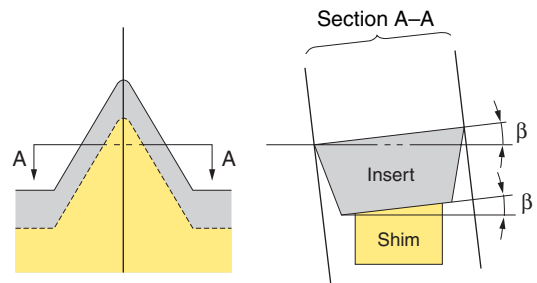
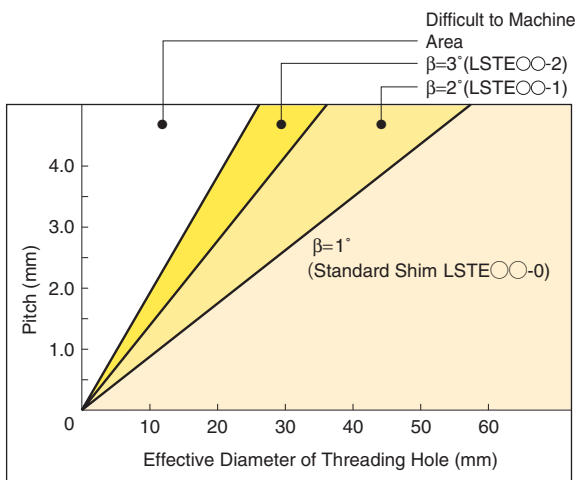
Materials	Grades	AC225	T1200A / T130A	A30	ST10P
Low Carbon Steel		150 – 200	100 – 150	70 – 120	120 – 180
Carbon Steel		100 – 170	80 – 130	70 – 100	90 – 150
Alloy Steel		90 – 150	80 – 120	70 – 100	80 – 130
Stainless Steel		70 – 140	—	70 – 100	—

■ Non-Wiper Insert

Application	Cat. No.	Nose Radius	Pitch	Depth-of-cut	No. of Passes																	
						1	2	3	4	5	6	7	8	9	10	11	12	13	14			
60° ISO Metric Thread	External	TME1020R	0.13	1.00mm	0.65	5	0.20	0.16	0.12	0.10	0.07											
				1.25	0.84	6	0.20	0.18	0.16	0.13	0.10	0.07										
				1.50	1.03	7	0.22	0.20	0.17	0.15	0.12	0.10	0.07									
				1.75	1.22	8	0.22	0.21	0.18	0.16	0.15	0.13	0.10	0.07								
				2.00	1.41	10	0.22	0.20	0.18	0.16	0.14	0.13	0.12	0.10	0.09	0.07						
	External	TME1530R	0.20	1.50mm	0.95	7	0.22	0.17	0.14	0.13	0.12	0.10	0.07									
				1.75	1.14	8	0.22	0.18	0.16	0.15	0.14	0.12	0.10	0.07								
				2.00	1.33	9	0.25	0.20	0.18	0.16	0.15	0.13	0.10	0.09	0.07							
				2.50	1.71	12	0.25	0.22	0.19	0.17	0.15	0.14	0.13	0.12	0.10	0.09	0.08	0.07				
				3.00	2.09	14	0.25	0.22	0.20	0.20	0.18	0.17	0.15	0.14	0.14	0.10	0.10	0.09	0.08	0.07		
	Internal	TMI1020R	0.06	1.00mm	0.59	6	0.16	0.12	0.10	0.08	0.08	0.05										
				1.25	0.75	7	0.16	0.14	0.12	0.10	0.10	0.08	0.05									
				1.50	0.92	8	0.18	0.15	0.14	0.12	0.10	0.10	0.08	0.05								
				1.75	1.08	9	0.18	0.16	0.14	0.13	0.12	0.12	0.10	0.08	0.05							
				2.00	1.24	10	0.20	0.18	0.15	0.14	0.12	0.12	0.10	0.10	0.08	0.05						
		Internal	TMI1530R	0.09	1.50mm	0.91	8	0.18	0.14	0.14	0.12	0.10	0.10	0.08	0.05							
					1.75	1.07	9	0.18	0.16	0.13	0.13	0.12	0.12	0.10	0.08	0.05						
					2.00	1.23	10	0.20	0.18	0.14	0.14	0.12	0.12	0.10	0.10	0.08	0.05					
					2.50	1.56	12	0.20	0.18	0.16	0.16	0.15	0.13	0.13	0.11	0.11	0.10	0.08	0.05			
					3.00	1.88	14	0.22	0.20	0.18	0.18	0.16	0.16	0.14	0.14	0.10	0.10	0.10	0.08	0.07	0.05	
55° Pipe Thread	External	TWE2416R	0.13	20/TPI	0.80	6	0.20	0.17	0.15	0.12	0.09	0.07										
				19	0.84	6	0.20	0.18	0.16	0.13	0.10	0.07										
				18	0.90	7	0.20	0.18	0.15	0.12	0.10	0.08	0.07									
				16	1.03	7	0.22	0.20	0.17	0.15	0.12	0.10	0.07									
				14/TPI	1.07	8	0.20	0.17	0.15	0.14	0.13	0.12	0.09	0.07								
	External	TWE1410R	0.23	12	1.29	9	0.22	0.20	0.17	0.15	0.14	0.13	0.12	0.09	0.07							
				11	1.43	10	0.22	0.21	0.18	0.16	0.14	0.13	0.12	0.11	0.09	0.07						
				10	1.60	11	0.22	0.21	0.18	0.17	0.16	0.14	0.13	0.12	0.11	0.09	0.07					

※ When pitch becomes smaller, decrease the cutting speed. In case of non wiper insert for internal threading, passing sequence should be increased.

■ Shim Selection For LTE Type Holder



Standard Shim for LTE come with $\beta = 1^\circ$ $\beta = 2^\circ$, 3° shims are sold separately STE and STI Type holders do not come with shims.

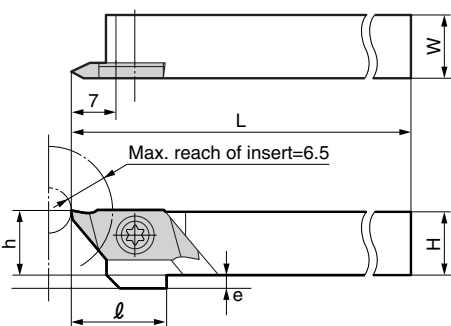
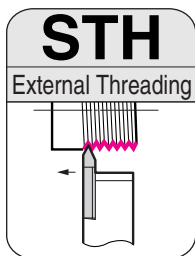
SEC-External Threading Tool Holders

STH Type

External Threading

- Metric Threads
- Whitworth Threads

New



Holder

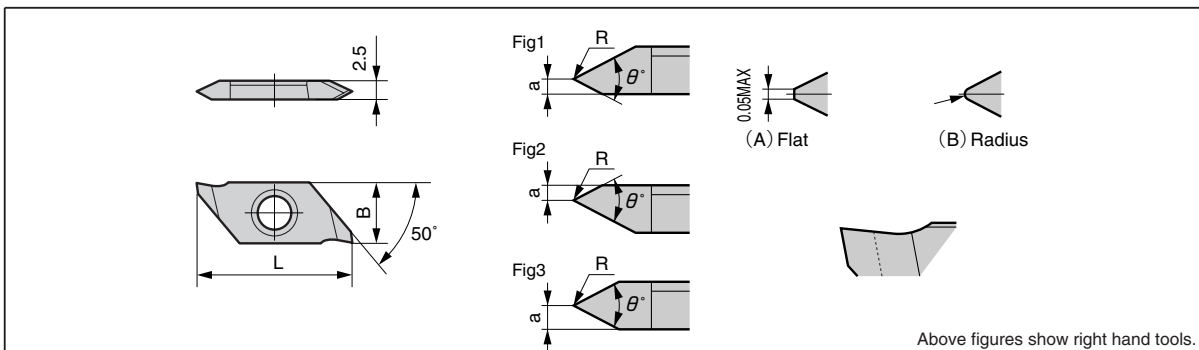
Above figures show right hand tools.

Cat. No.	Stock		Dimensions (mm)						Applicable Insert
	R	L	H	W	L	h	e	ℓ	
STH R/L0810	●	●	8	10	120	8	4	15	THR/L
STH R/L1010	●	●	10	10	120	10	2	15	
STH R/L1212F	●	●	12	12	85	12	0	15	
STH R/L1212	●	●	12	12	120	12	0	15	
STH R/L1616H	●	●	16	16	100	16	0	15	
STH R/L1616	●	●	16	16	120	16	0	15	
STH R/L2020	●	●	20	20	80	20	0	15	

Parts

Clamp Screw	Wrench
BFTX0410NTW	RT08
BFTX0412NTW	
BFTX0410NT	LT25NT

Insert



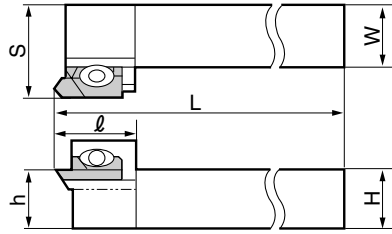
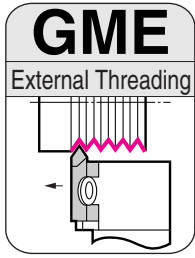
Above figures show right hand tools.

Cat. No.	Coated ACZ150	Pitch		Dimensions (mm)					Shape	Grooving edge shape	Applicable Holder
		mm	TPI	L	B	R	a	θ			
TH R/L6002075A	●	0.2~0.75	—	20	8	—	0.4	60°	Fig1	(A)	STH type
TH R/L6002075B	●	0.2~0.75	—	20	8	—	0.4	60°	Fig2	(A)	
TH R/L6005125A	●	0.5~1.25	—	20	8	R0.05	0.8	60°	Fig1	(B)	
TH R/L6005125B	●	0.5~1.25	—	20	8	R0.05	0.8	60°	Fig2	(B)	
TH R/L601015N	●	1.0~1.5	—	20	8	R0.10	1.25	60°	Fig3	(B)	
TH R/L550515A	●	0.529~1.58	48~16	20	8	R0.05	0.8	55°	Fig1	(B)	
TH R/L550515B	●	0.529~1.58	48~16	20	8	R0.05	0.8	55°	Fig2	(B)	

SEC-External Threading Tool Holders GME Type

External Threading

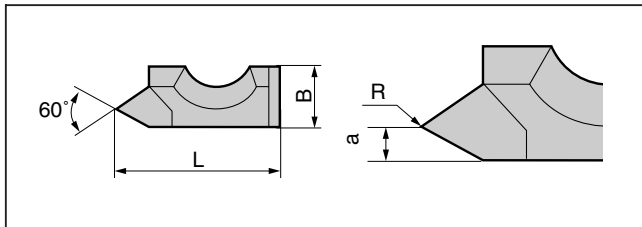
• Metric Threads



Holder

Cat. No.	Stock	Dimensions (mm)					
		H	W	L	S	h	φ
GME R1010	●	10	10	114	16	10	15
GME R1212	●	12	12	114	18	12	15
GME R1616	●	16	16	114	22	16	21
GME R2020	●	20	20	114	26	20	21

Insert



Cat. No.	Coated GAC50	Pitch (mm)	Dimensions (mm)				Applicable Holder
			L	B	R	a	
MGTER440	●	0.5 ~ 2.5	12.7	3.8	0.05	1.50	GME R0000

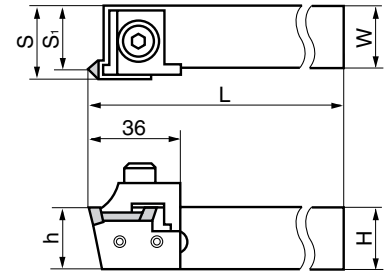
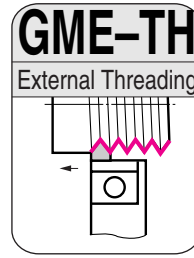
Parts

Holder Cat. No.	Screw	Wrench
GME R1010 GME R1212 GME R1616 GME R2020	BXS0411	TH025

SEC-External Threading Tool Holders GME-TH Type

External Threading

• Metric Threads
• Whitworth Threads

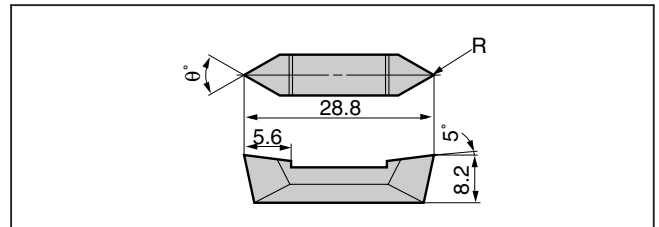


Holder

Above figures show right hand tools.

Cat. No.	Stock		Dimensions (mm)					
	R	L	H	W	L	S	S ₁	h
GME R/L2525TH	●		25	25	114.7	29.3	26.4	25
GME R/L2525THL			25	25	150	29.3	26.4	25
GME R/L3232TH			32	32	170	36.3	33.4	32

Insert



Cat. No.	Uncoated			Pitch		Included Angle θ°	R
	ST20E	A30	G10E	mm	TPI		
MTG40	●			3 ~ 4	—	60	0.3
MTG50	●			5	—	60	0.4
MTG60	●			6	—	60	0.5
MWG40	●			—	11 ~ 9	55	0.3
MWG50	●			—	8 ~ 6	55	0.4
MWG60	●			—	5 ~ 4.5	55	0.6

Parts

Holder Cat. No.	Top Clamp	Support	Cap Screw	Wrench
GME R/L2525TH GME R/L2525THL GME R/L3232TH	GTCR/L	GTR/L	BX0414 (For Support) BX0820 (For Clamp)	LH030 (For Support) LH060 (For Clamp)

Recommended Condition

Material	Carbon Steel	Alloy Steel	Stainless Steel
Cutting Speed (m/min)	70 ~ 120	70 ~ 100	70 ~ 100

SEC-External Threading Tool Holders LTE Type

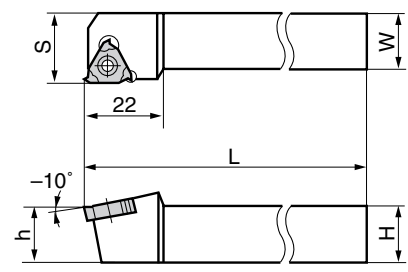
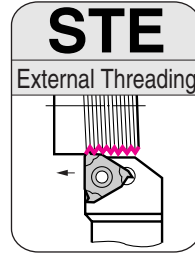
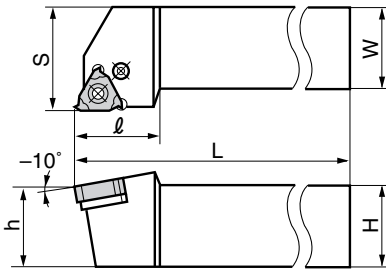
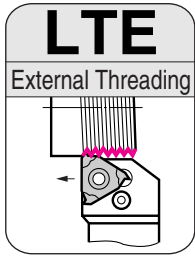
SEC-External Threading Tool Holders STE Type

External Threading

- Metric Threads
- Whitworth Threads
- Unified Threads
- Pipe Tapered Threads

External Threading

- Metric Threads
- Whitworth Threads
- Unified Threads
- Pipe Tapered Threads



Holder

Cat. No.	Stock	Dimensions (mm)					
		H	W	L	S	h	ℓ
LTE R2020	●	20	20	125	25	20	25
LTE R2525	●	25	25	150	32	25	25
LTE R2525M22	●	25	25	150	32	25	28
LTE R3232P22	●	32	32	170	40	32	28

Holder

Cat. No.	Stock	Dimensions (mm)				
		H	W	L	S	h
STE R1212	●	12	12	100	16	12
STE R1616	●	16	16	100	20	16

Insert

Type	Cat. No.	Pitch		Stock			Dimensions (mm)					Wiper Edge	Applicable Holder
		mm	TPI	AC225	T1200A	T130A	R	a	b	D	T		
60° Metric Thread	TME100R	1.00	-	●	●	●	0.13	0.8	1.2	9.525	3.65	Yes	LTER2020 LTER2525 STER1212 STER1616
	TME125R	1.25	-	●	●	●	0.17	0.8	1.2	9.525	3.65	Yes	
	TME150R	1.50	-	●	●	●	0.20	1.0	1.2	9.525	3.65	Yes	
	TME175R	1.75	-	●	▲	●	0.24	1.2	1.2	9.525	3.65	Yes	
	TME200R	2.00	-	●	●	●	0.27	1.4	1.2	9.525	3.65	Yes	
	TME250R	2.50	-	●	●	●	0.35	1.4	1.2	9.525	3.65	Yes	
	TME300R	3.00	-	●	●	●	0.42	1.8	1.2	9.525	3.65	Yes	LTER2525M22 LTER3232P22
	TME350R	3.50	-	●	●	●	0.49	2.5	1.7	12.70	4.60	Yes	
	TME400R	4.00	-	●	●		0.56	2.5	1.7	12.70	4.60	Yes	
	TME1020R	1.00-2.00	24~12	●	●	●	0.13	1.1	1.2	9.525	3.65	No	LTER2020 LTER2525 STER1212 STER1616
TME1530R	1.50-3.00	16~8	●	●	●	0.20	1.6	1.0	9.525	3.65	No		
TWE1410R	-	14~10	●	▲		0.23	1.4	1.2	9.525	3.65	No		
TWE2416R	-	24~16	●	▲		0.13	1.1	1.2	9.525	3.65	No		
TUE24R	-	24		▲		0.14	0.8	1.2	9.525	3.65	Yes		
TUE20R	-	20	●			0.17	0.8	1.2	9.525	3.65	Yes		
TUE18R	-	18	●			0.19	1.0	1.2	9.525	3.65	Yes		
TUE16R	-	16	●			0.22	1.2	1.2	9.525	3.65	Yes		
TUE14R	-	14	●	▲		0.25	1.2	1.2	9.525	3.65	Yes		
TUE12R	-	12	●			0.30	1.4	1.2	9.525	3.65	Yes		
TUE08R	-	8	●			0.45	1.8	1.2	9.525	3.65	Yes		
55° Pipe Tapered Thread	TPE28R	-	28	●			0.11	0.9	0.7	9.525	3.65	Yes	LTER2020 LTER2525 STER1212 STER1616
	TPE19R	-	19	●	▲		0.17	0.9	0.7	9.525	3.65	Yes	
	TPE14R	-	14	●	▲		0.24	1.6	1.2	9.525	3.65	Yes	
	TPE11R	-	11	●	▲		0.31	1.6	1.2	9.525	3.65	Yes	

Parts (* Refer to E43 for shim selection)

Holder Cat. No.	Lever Pin	Clamp Bolt	Shim	Shim Pin	Wrench
LTER2020 LTER2525	LCL3S	LCS3TE	LSTE31-0	LSP3	LH025
LTER2525M22 LTER3232P22	LCL4S	LCS4	LSTE42-0	LSP4	LH030

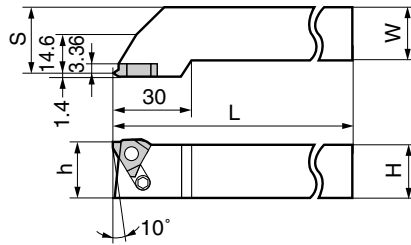
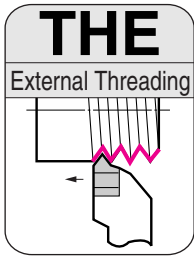
Parts

Holder Cat. No.	Screw	Wrench
STER1212 STER1616	BFTX03508	TRX10

SEC-External Threading Tool Holders THE Type

External Threading

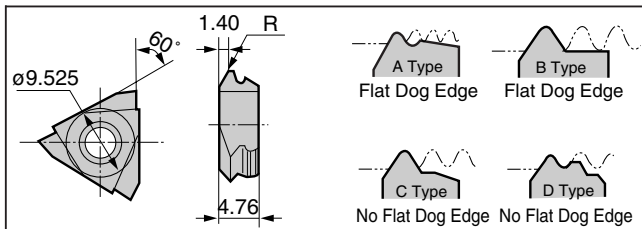
- Metric Threads
- Whitworth Threads
- Pipe Tapered Threads



Holder

Cat. No.	Stock	Dimensions (mm)				
		H	W	L	S	h
THE R-33	●	20	20	125	25	20
THE R-44	●	25	25	150	32.2	25

Insert



Cat. No.	Stock				Pitch		Nose Radius R	Included Angle θ°	Edge Type	Applicable Holder
	Cermet T1200A	Uncoated			mm	TPI				
		T12A	ST10P	A30						
NER080		●	●		0.80	-	0.08	60	A	THER-33 THER-44
NER100		●	●		1.00	-	0.11	60	A	
NER125		●	●		1.25	-	0.15	60	B	
NER150		●	●		1.50	-	0.18	60	B	
NER175		●	●		1.75	-	0.22	60	B	
NER200		●	●		2.00	-	0.25	60	B	
NER250		●	●		2.50	-	0.33	60	B	
NER0815	●	●	●	●	0.80~1.50	-	0.08	60	C	
NER1530	●	●	●	●	1.50~3.00	-	0.18	60	C	
WER1410	●				-	14~10	0.21	55	C	
WER2416	▲				-	24~16	0.11	55	C	
PTER28					-	28	0.99	55	D	
PTER19					-	19	0.15	55	D	

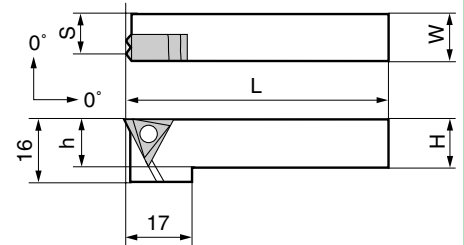
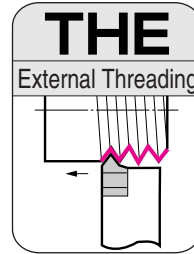
Parts

Holder Cat. No.	Pitch	Set Screw	Wrench
	THE R-33 THE R-44	SR124	BTD0510

SEC-External Threading Tool Holders THE Type

SEC-MINI Holder (External Threading)

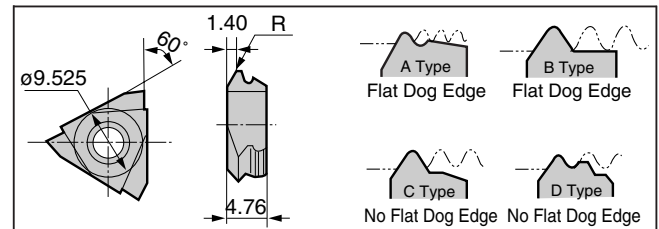
- Metric Threads
- Whitworth Threads
- Pipe Tapered Threads



Holder

Cat. No.	Stock	Dimensions (mm)				
		H	W	L	S	h
THE R1010-33	●	10	10	100	8.6	10
THE L1010-33		10	10	100	8.6	10
THE R1212-33	●	12	12	100	10.6	12
THE L1212-33		12	12	100	10.6	12

Insert



Cat. No.	Stock				Pitch		Nose Radius R	Included Angle θ°	Edge Type	Applicable Holder
	Cermet T1200A	Uncoated			mm	TPI				
		T12A	ST10P	A30						
NER080		●	●		0.80	-	0.08	60	A	THER R/L 1010-33 THER R/L 1212-33 Mini Holder
NER100		●	●		1.00	-	0.11	60	A	
NER125		●	●		1.25	-	0.15	60	B	
NER150		●	●		1.50	-	0.18	60	B	
NER175		●	●		1.75	-	0.22	60	B	
NER200		●	●		2.00	-	0.25	60	B	
NER250		●	●		2.50	-	0.33	60	B	
NER0815	●	●	●	●	0.80~1.50	-	0.08	60	C	
NER1530	●	●	●	●	1.50~3.00	-	0.18	60	C	
WER1410	●				-	14~10	0.21	55	C	
WER2416	▲				-	24~16	0.11	55	C	
PTER28					-	28	0.99	55	D	
PTER19					-	19	0.15	55	D	

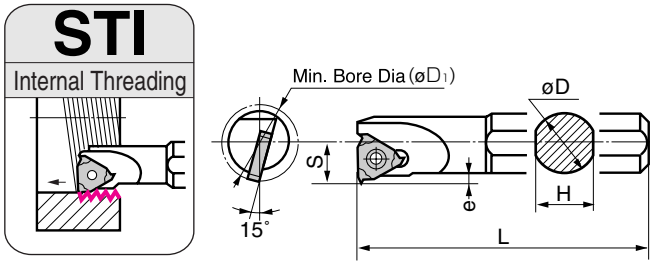
Parts

Holder Cat. No.	Screw	Wrench
	THER 1010/1212-33 THEL 1010/1212-33	BFX0410R BFX0410L

SEC-Internal Threading Tool Holders STIR Type

Internal Threading

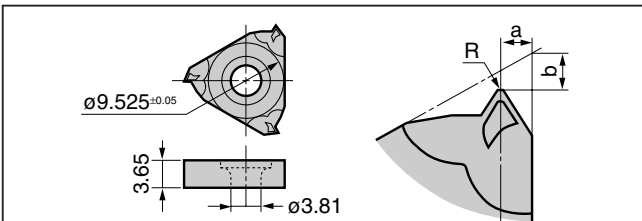
- Metric Threads
- Unified Threads



Holder

Cat. No.	Stock	Dimensions (mm)					
		øD	H	L	S	e	øD ₁
STI R316	●	16	15	150	11	3.5	20
STI R320	●	20	18	180	14	5.0	25

Insert



Cat. No.	Pitch		Stock			R	included Angle θ°	a	b
	mm	TPI	Uncoated	Coated	Cermet				
			AC225	T1200A					
TMI 100R	1.00	—	●	●		0.06	60	0.8	1.2
TMI 125R	1.25	—	●	●		0.07	60	0.8	1.2
TMI 150R	1.50	—	●	●		0.09	60	1.0	1.2
TMI 175R	1.75	—	●	●		0.11	60	1.2	1.2
TMI 200R	2.00	—	●	●		0.12	60	1.4	1.2
TMI 250R	2.50	—	●	●		0.16	60	1.4	1.2
TMI 300R	3.00	—	●	●		0.20	60	1.8	1.2
TMI 1020R	1.00~2.00	24~12	●	●		0.06	60	1.0	1.2
TMI 1530R	1.50~3.00	16~8	●	●		0.09	60	1.5	1.2

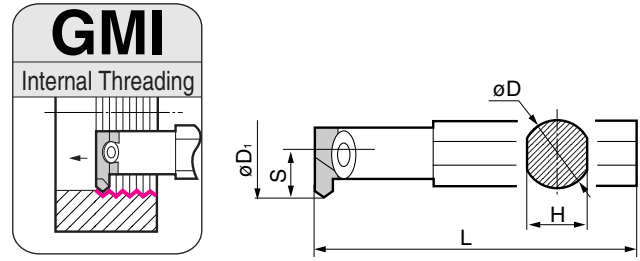
Parts

Holder Cat. No.	Screw	Wrench
	STIR316 STIR320	BFTX03508

SEC-Internal Threading Tool Holders GMI Type

Internal Threading

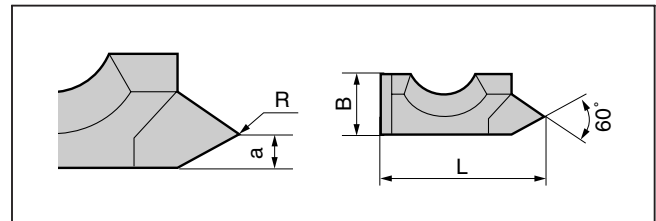
- Metric Threads



Holder

Cat. No.	Stock	Dimensions (mm)				Min Bore ø D ₁ (mm)
		øD	H	L	S	
GMI R212	●	12	10.3	153	8	14
GMI R216	●	16	14.3	153	10	20

Insert



Cat. No.	Coated	Pitch (mm)	Dimensions (mm)				Applicable Holder
			L	B	R	a	
MGTIR 440	●	0.5~2.5	12.7	3.8	0.05	1.50	GMIR212 GMIR216

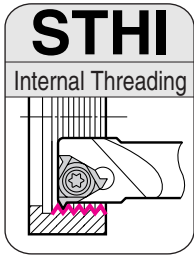
Parts

Holder Cat. No.	Screw	Wrench
	GMIR212 GMIR216	BXS0411

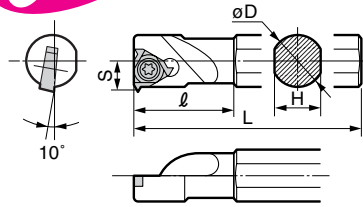
SEC-Internal Threading Tool Holders STHI Type

Internal Threading

• Metric Threads



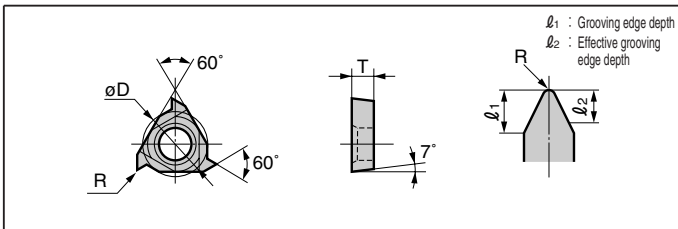
New



Holder

Cat. No.	Stock	Dimensions (mm)					Min Bore (mm)	Applicable Insert
		ϕD	H	L	S	l		
STHI06	●	6	5.5	100	3.8	13.0	8.0	TIR06
STHI08	●	8	7.0	125	4.7	17.0	10.0	TIR08
STHI10	●	10	9.0	150	6.0	20.0	12.0	TIR09

Insert



Cat. No.	Coated ACZ150	Pitch (mm)	Dimensions (mm)					Applicable Holder
			R	ϕD	T	l_1	l_2	
TIR06	●	0.4-0.5-1.0	0.03	3.97	1.59	0.7	0.5	STHI06
TIR08	●	0.4-0.5-1.0	0.03	4.76	2.38	0.7	0.5	STHI08
TIR09	●	0.4-0.5-1.0	0.03	5.56	2.38	0.7	0.5	STHI10

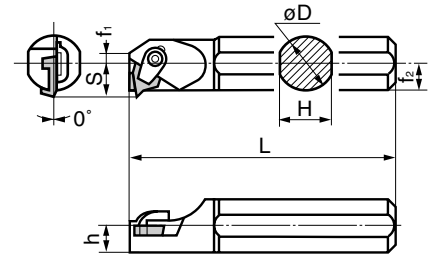
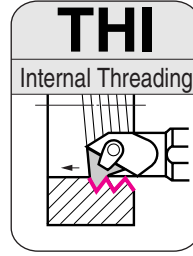
Parts

Holder Cat. No.	Screw	Wrench
	STHI06	BFTX0204NS
STHI08	BFTX0205NS	
STHI10	BFTX02206NT	

SEC-Internal Threading Tool Holders THI Type

Internal Threading

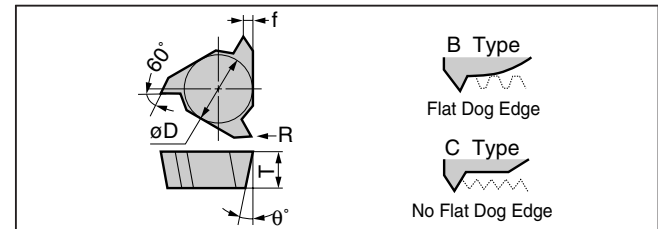
• Metric Threads



Holder

Cat. No.	Stock	Dimensions (mm)							Min Bore (mm)
		ϕD	H	L	S	h	f_1	f_2	
THI R216	●	16	15	160	9.3	7.5	4	7.5	$\phi 18$
THI R320	●	20	18	160	11.7	9.0	6	9.0	$\phi 22$
THI R325	●	25	23	180	14.2	11.5	5	11.5	$\phi 27$

Insert



Cat. No.	Uncoated ST10P	Pitch (mm)	Dimensions (mm)					Edge Type	Applicable Holder
			D	T	f	R	θ°		
NIR2000	●	0.8~1.5	6.35	3.18	0.85	0.05	12	C	THIR216
NIR2150	●	1.5	6.35	3.18	0.85	0.07	12	B	
NIR3000	●	0.8~2.5	9.525	3.18	1.35	0.05	10	C	THIR320
NIR3150	●	1.5	9.525	3.18	0.85	0.07	10	B	
NIR3200	●	2.0	9.525	3.18	1.10	0.11	10	B	THIR325

- The edge honing of the inserts can be enlarged for threading with NIR2000 over 1.5mm pitch and NIR3000 over 2.5mm pitch, honing amount should be within threading tolerances.
- Insert with 3 corner usage.

Parts

Holder Cat. No.	Clamp	Double Screw	Wrench
	THIR216	CCM5BSL	WB5-10
THIR220	WB5-12		
THIR320	CCM6BL		WB6-16
THIR325			
THIR332			